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Datenblatt

WRIGHTLON® 4600

Cost effective polyolefin copolymer release film

DESCRIPTION

Wrightlon® 4600 release film is a low cost high temperature film for use in flat or limited curvature molding applications up to 193°C (380°F). It will release from epoxy and phenolic resin systems. All standard perforations are available. Please see our perforation table in this section.

BENEFITS

- Inexpensive film reduces the cost of high temperature vacuum bagging process.
- Flat film can be applied quickly and without wrinkles over simple tooling and part shapes.
- Highly visible colour reduces risk of leaving film on cured parts.

TECHNICAL DATA

		Test method
Material type	PMP	
Elongation at break	250 %	ASTM D 882
Tensile strength	23 MPa (3400 psi)	ASTM D 882
Maximum use temperature	193°C (380°F)	
Materials to avoid	Polyester and vinyl ester resins	
Colour	Blue/Clear	
Storage	Recommended storage temperature is 5°C to 40°C (41°F to 104°F). Store indoors in original packaging, do not stack rolls on end.	

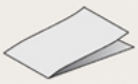
SIZES

Thickness	Width	Forms Available*
38 µm (0.0015 inch)	up to 3.05 m (120 inches)	SHT, CF
50 µm (0.002 inch)	up to 1.37 m (54 inches)	SHT

- For more sizes, see the *Commonly Used Sizes* chart in this section.
- Custom shapes and sizes are available, please contact Airtech for more information.



*SHT=Sheeting



CF=Centerfold

SUSTAINABILITY



Can be recycled



Recyclable packaging

NOTES

- The maximum use temperature is dependent upon the duration at maximum temperature and is process specific, Airtech recommends testing prior to use.

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