

**Product: Tren's HT400+**

Release agent for thermosetting and thermoplastic resins.

Can be used up to 400°C.

**Application:** Release agent service temperature up to 400°C,  
suitable for PEEK, PPSU

**Technical data:**

chemical base:	resins in solvent
colour:	clear
smell:	characteristic
spec. weight:	0,76 g/cm <sup>3</sup>

**Application instructions:**

Please spring-clean the mould. No wax or oil may remain on the surface.

Mix well before using.

**Cold moulds:**

Spray HT400+ onto the warmed mould surface or apply with a soft cloth and levigate it carefully till there remain no drops, stripes and unwetted areas.

Cure at > 50°C for at least 30 minutes. Repeat at least once for the first application, then one application is usually sufficient.

**Hot moulds:**

Recommended mold temperature approx. 100°C, maximum 180°C. Spray the mold surface several times. The release agent hardens immediately from 100 °C, waiting times are not necessary. Repeat at least once for the first application, then one application is usually sufficient.

We strongly recommend carrying out preliminary tests.

The information given in our technical documentation is practical and reliable, but does not exempt our customers from testing our products themselves with regard to their suitability for the intended processes and purposes.

*Information contained in this data sheets is up-to-date and correct as at the date of issue. As we can't control or anticipate the conditions under which this product may be used, each user should review the information in specific context of the planned use. We will not be responsible for damages of any nature resulting from the use or reliance upon the information contained in this data sheet.*